

# LE-418SP,TP, BP, HP

|  |             |                                      | 418SP | 418TP | 418BP | 418HP |
|--|-------------|--------------------------------------|-------|-------|-------|-------|
| Key Number   | Part Number | Description                          |       |       |       |       |
| 1  | 27352       | Flapper Valve                        | 1     | 1     | 1     | 1     |
| 2  | 37351       | Injection Check Valve Body, PVC      | 1     | 1     | 1     | 1     |
| 3  | 37341*      | Injection Check Valve Spring, H-C    | 1     | 1     | 1     | 1     |
| 4  | 10338*      | Check Valve Ball, Ceramic, .375      | 1     | 1     | 1     | 1     |
| 5  |             | Seal Ring                            |       |       |       |       |
| 6  | 36307*      | Cartridge Valve, .375, PVDF/Polyprel | 3     | 3     | 3     | 3     |
| 7  | 36103*      | Cartridge Valve O-Ring               | 3     | 3     | 3     | 3     |
| 8  | 36107*      | Cartridge Valve Washer               | 3     | 3     | 3     | 3     |
| 9  |             | Valve Seat                           |       |       |       |       |
| 10   |             | Clamp Ring                           |       |       |       |       |
| 11   |             | Ferrule                              |       |       |       |       |
| 12   |             | Clamp Sleeve                         |       |       |       |       |
| 13   |             | Tubing Adapter                       |       |       |       |       |
| 14   |             | Coupling Nut                         |       |       |       |       |
| 15   |             | Tubing                               |       |       |       |       |
| 16   | 37767       | Valve Housing, PVC                   | 3     | 3     | 3     | 3     |
| 17   | 38062       | Multi-Function Valve, 3FV, PVC       |       | 1     |       |       |
|  | 37983       | Multi-Function Valve, 4FV, PVC       | 1     |       |       | 1     |
|  | 37984       | Multi-Function Valve, B4FV, PVC      |       |       | 1     |       |
| 18   |             | High-Viscosity Spring                |       |       |       |       |
| 19   | 31419*      | Liquifram, 3.0                       | 1     | 1     | 1     | 1     |
| 20   | 37745       | Pump Head, PVC, 3.0                  | 1     | 1     | 1     | 1     |
| 21   | 10340*      | Pump Head Screw, SS                  | 4     | 4     | 4     | 4     |
| 22   |             | Suction Tubing                       |       |       |       |       |
| 23   | 36204       | Foot Valve Seat, PP                  | 1     | 1     | 1     | 1     |
| 24   | 10123       | Foot Valve Screen, PP                | 1     | 1     | 1     | 1     |
| 25   |             | High-Viscosity Valve Seat            |       |       |       |       |
| 26   |             | H.V. Tubing Clamp                    |       |       |       |       |
| 27   |             | H.V. Suction Tubing                  |       |       |       |       |
| 28   |             | H.V. Tubing X 1/2 Connector          |       |       |       |       |
| 29   | 38028       | Injection Check Valve Assembly       | 1     | 1     | 1     | 1     |
| 30   |             | Discharge Valve Assembly             |       |       |       |       |
| 31   | 38021       | Suction Valve Assembly               | 1     | 1     | 1     | 1     |
| 32   | HALE418TP   | Pump Head Assembly                   |       | 1     |       |       |
|  | HALE418SP   |                                      | 1     |       |       |       |
|  | HALE418BP   |                                      |       |       | 1     |       |
|  | HALE418HP   |                                      |       |       |       | 1     |
| 33   | 38034       | Foot Valve Assembly                  | 1     | 1     | 1     | 1     |
| 34   | 37340*      | Injection Seat PTFE                  | 1     | 1     | 1     | 1     |
| 35   | 10322       | Ceramic Weight                       | 1     | 1     | 1     | 1     |
| 36   | 25636-10    | Return Line                          | 1     | 1     | 1     | 1     |
| 37   | 36260       | Cap ASM P/R (Black Knob)             | 1     | 1     |       | 1     |
| 38   | 36280       | Cap ASM A/S (Yellow Knob)            | 1     |       | 1     | 1     |
| 39   | 38065       | Multi-Function Valve Body, 3FV, PVC  |       | 1     |       |       |
|  | 37989       | Multi-Function Valve Body, 4FV, PVC  | 1     |       |       | 1     |
|  | 37989       | Multi-Function Valve Body, B4FV, PVC |       |       | 1     |       |
| 40   | 25628       | Nut Multi-Function Valve             | 4     | 4     | 4     | 4     |
| 41   | 25627       | Screw Multi-Function Valve           | 4     | 4     | 4     | 4     |
| 42   | 25631       | Return Line Coupling Nut             | 1     | 1     | 1     | 1     |
| 43   | 34876       | Adjustment Screw B/4FV               |       |       | 1     |       |
| 44   | 32171       | Cap B/4FV                            |       |       | 1     |       |
| 45   | 34868       | Plug B/4FV                           |       |       | 1     |       |
| 46   | 32173       | Gasket B/4FV                         |       |       | 1     |       |
| 47   | 32175       | Small O-Ring B/4FV                   |       |       | 1     |       |
| 48   | 32176       | Large O-Ring B/4FV                   |       |       | 1     |       |
| 49   | 38792       | Auto Prime, PVC                      |       |       |       | 1     |
| *Parts Included in <b>RPM-312/318 - Repair &amp; Preventative Maintenance Kit ( Spare Parts)</b> |             |                                      |       |       |       |       |
| Additional Parts Included in Kit:  |             |                                      |       |       |       |       |
|  | 10973       | Shaft Seal                           | 1     | 1     | 1     | 1     |

